

**FORCE8**  
*Ahead of the Curve*

DOOR COLLECTION

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*WHETHER IT'S SINGLE, FRENCH, STABLE OR ARCHED COMPOSITE DOORS, WE'RE MORE THAN JUST ANOTHER DOOR COMPANY...*

## *We're the UK's leading bespoke door supplier*

We understand that choosing the right windows and doors can be a tough decision. Style, durability, security and performance are all essential requirements. Force 8 products tick all these boxes, making it easier for you to make the right choice for your home.

Browse through our extensive collection of composite doors and arch frames to find the one that's right for you. We manufacture the highest quality products constructed using the worlds' finest PVCu profiles, supplied by Veka and Rehau. Our ability to manufacture a one-piece arch is an important Force 8 innovation. Our leading-edge production facilities allow us to make smooth, streamlined arches out of a single piece of profile. The results are far superior in terms of strength, stability and good looks. In fact, we're so confident in our products, we offer a 25 year structural guarantee on every composite door leaf.

Force 8's composite doors feature a GRP thermoplastic skin, are flush fitting and have a traditional timber appearance using a high-definition mould.

Thanks to the thermosetting process, doors are not affected by temperature changes and have a high resistance to warping, twisting or cracking. Insulation is six times better than a timber door and soundproofing is also improved. Thermosetting means that the materials undergo a permanent chemical reaction during the moulding process called curing. Once cured, they can not be transformed into another shape as their chemistry has been permanently altered and this provides the door's exceptional strength. It will also not absorb water and is therefore an excellent material for the door leaf.

Extreme weather performance and high security are also benefits of the Force 8 composite door. Stiles and rails are made from water-resistant materials, bonded to the door skin. All doors are made secure using a multi-point locking system, consisting of three dead bolts and two hooks. The PVCu outerframe, which is fitted with three waterproof seals, is reinforced and has three adjustable hinges discreetly rebated into the door leaf.



**NEW!**



### **Get the 'Aluminium Look'**

*with our new smooth finish doors available in all Decadence and Contemporary door styles*

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**12**



### **Composite Arched Doors**

*complete with a one-section arched frame - Exclusive to Force 8*

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### **Composite Stable Doors**

*with our unique rebate and locking system - Exclusive to Force 8*

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## The UK's Specialist Frame Bending Manufacturer

As the country's leading manufacturer and supplier of arched and shaped PVCu frames, we possess the engineering expertise to create almost any design and shape to enhance your home.

Choose from circular, arched or octagonal shapes in a stunning choice of attractive finishes. Our wood grain finished bespoke frame has to be seen to be believed.

Constructed from a single piece of PVCu and reinforced with steel (wherever possible), it's guaranteed to make a real statement.

Thanks to the smart engineering process that bends the frame into the desired shape of your choice, our bespoke door frames deliver outstanding resilience and the ultimate in durable elegance.

# Keeping you safe and secure with the assurance of PAS24

A PAS24 certificate is your guarantee that a composite door has passed a series of rigorous 'break in' tests.

Force 8 composite doors were tested under stringent conditions. Each door component was evaluated. Handles, barrels, glazed panels, door corners, the locking mechanism and of course, the door's surface were attacked with a broad range of implements. Everything was used from Stanley knives right through to a steel battering ram.

Every door within our stylish collection of composite doors has been specifically constructed to be intruder proof. And we've achieved PAS24 status to prove it.

You not only want a door that looks great, but also one that keeps out more than just the cold and draughts!



# Thermal Performance

Composite doors are much more thermally efficient than either timber or PVC, and our doors are manufactured to the highest quality standards, making them more thermally efficient by design.

The warm foam core allows the door to have a significantly better 'U' value than traditional timber doors, PVC skinned timber doors and steel doors, and our entire range meets with the requirements of the current Building Regulations.

There are various upgrades to glass options which increase the thermal performance of the door. The combination should keep your home warmer and could help reduce your energy bills.



# Tough and durable composite construction

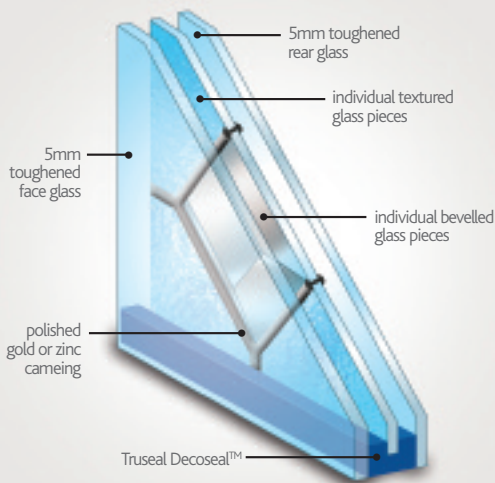


Manufactured using reinforced GRP skins, our industry leading composite door slab is the closest in appearance to wood or aluminium, but without the associated maintenance requirements. Maintaining the kerb appeal of traditional timber, the construction of our door surpasses other alternatives, incorporating an LVL (Laminated Veneer Lumber) subframe to provide the strength and rigidity required for modern homes. The door protects your home from the elements, but will have minimal thermal expansion and contraction rates under extreme temperature variations which is perfectly normal. The PU foam core meanwhile reduces heat loss, providing a high level of thermal performance.

## Triple Glazed Glass

Our extensive range of decorative glazing options gives you the freedom to personalise your door with style. Many of the designs are Triple Glazed, offering superb sound-proofing, security and thermal efficiency. The decorative designs are constructed using hand-cut bevels and textured glass pieces, which are then assembled using traditional stained glass methods. The decorative glass is then encapsulated between laminated and toughened glass panels, ensuring your glass remains pristine. The leadwork will not tarnish over time and maintenance is a breeze - no fiddly details - just a smooth and clear surface to wipe clean.

**All Triple Glazed designs within our brochure are indicated by this icon. See pages 58 - 61**



## Hinges

All Force 8 doors are fitted with unobtrusive hinges designed with longevity in mind. They allow for adjustment and come in 5 colours.



## No need to lock up!

Upgrade to an automatic multi-point locking door

Our 'Classic Auto-Lock' negates the need for a traditional lever/lever door handle. You just pull or push the door closed and it automatically throws the hooks and deadbolts, making your home secure.

When leaving your home or going to bed, simply turn the key to deadlock everything into position.

Finger-Pull cylinder available in polished chrome and polished brass finishes.



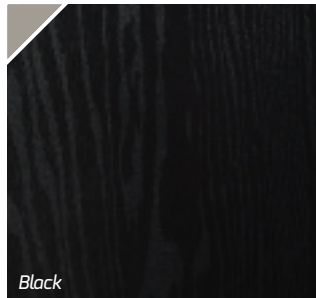
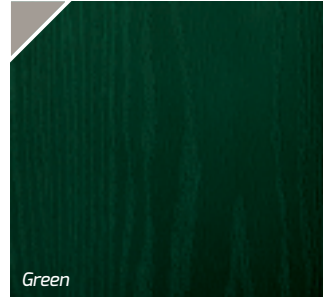
Certain decorative glass designs are available with colour options indicated by this icon. See page 61.

# Door Colour Options

Our colour collection has been specially designed to help you put together the perfect colour palette for your door. Every home is different and our beautiful range of colours combines both muted heritage shades and bolder vibrant options, to harmonise with your home, keeping it looking good for years to come.

## Standard Colours

We offer a range of 7 external colours with a white interior as standard. Coloured both sides is available as a cost option.

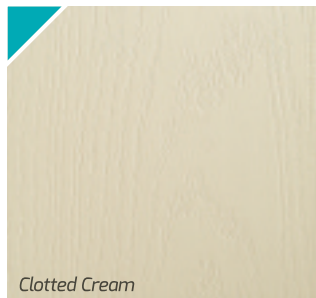


## Premium Colours

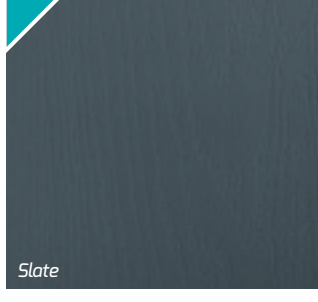
Our range of 32 premium colours are created using state-of-the-art coating technologies as used in the yacht industry and maintain the grained timber effect of the door skin.

### But what if you don't see the colour you really want?

All our doors and frames can be sprayed in any RAL colour of your choice, giving you the option of a further 210 colours!







# Door Furniture

Add the finishing touch to your stylish new door by choosing from our extensive range of door furniture. When creating a beautiful and stylish home, the detail is everything. A front door with matching hardware creates a great, lasting impression. The quality and durability of the hardware is of paramount importance, because it's the part we most frequently touch and operate. Therefore, this desirable collection of hardware has been carefully selected and compiled to complement our door designs.



WHITE    BLACK    SILVER    CHROME    SATIN    BRONZE    SMOKE    GOLD    BRUSHED STEEL



LETTERPLATES



OVAL KNOCKER



CONTEMPORARY KNOCKER



HORSETAIL KNOCKER



LION'S HEAD KNOCKER



SLIMLINE URN KNOCKER



VICTORIAN URN KNOCKER

Urns available with Spyhole



FINGER PULL LOCKS



NUMBERS AND LETTERS



CONTEMPORARY OFFSET STAINLESS STEEL PULL HANDLES AVAILABLE IN 600mm AND 1000mm HEIGHTS

# Black Heritage Hardware

## Where old meets new!

Antique hardware giving your door a truly traditional finish.



# Contemporary Hardware

## Performance and style in perfect harmony

Our 'Blu' Marine Grade 316 stainless steel range has been chosen specifically for its performance in the toughest conditions, the preferred steel of choice because of its greater resistance to corrosion compared to other steels.



LETTERPLATE



KNOCKER



ESCUTCHEON



EXTRA LONG THUMB TURN



PULL HANDLE



NUMBERS



BOW HANDLE

# Decadence Doors

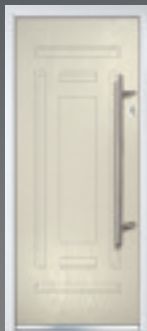
A unique collection of 'etched' designs, with the option of using either a 'flush woodgrain' or our 'smooth' door blank. To complete the look, choose an 'Urban' cassette which is available in aluminium or colour-matched finishes or a TriSys moulded cassette.



**Valencia**  
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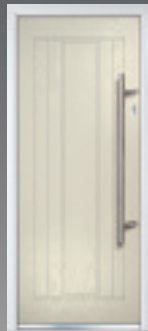
**Marino**  
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**Marino Solid**  
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**Ricardo**  
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**Ricardo Solid**  
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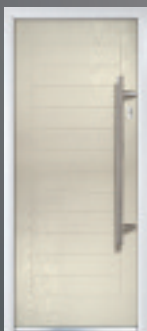
**Imola**  
Page 18



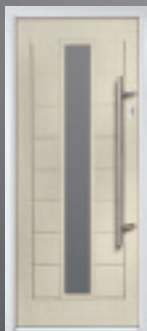
**Imola Solid**  
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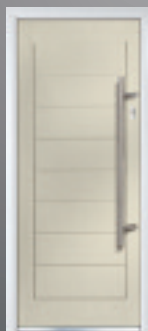
**Monza**  
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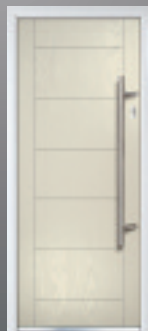
**Monza Solid**  
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**Monza II**  
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**Monza II Solid**  
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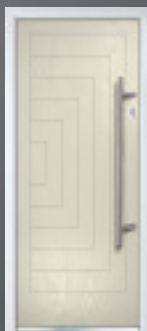
**Cinco**  
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**Arrow**  
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**Arrow Solid**  
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**Linearis**  
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# Contemporary Doors

A selection of styles using a 'flush woodgrain' or our 'smooth' door blank, available with a range of carefully selected decorative glass options to enhance the door.



**Rimini**  
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**Rimini**  
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**Rome**  
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**Naples**  
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**Genoa**  
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**Pisa**  
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**Smooth  
Finish**



**Woodgrain  
Finish**

# Traditional Doors

Our range of traditional doors are designed to replicate the most popular timber doors and come with highly defined mouldings and realistic woodgrain embossing on the surface.



**Oxford**  
Pages 30 - 33



**Oxford**  
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**Oxford**  
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**Oxford**  
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**Oxford**  
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**Oxford**  
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**Mayfair**  
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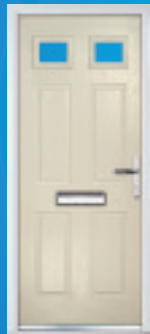
**Mayfair**  
Page 34



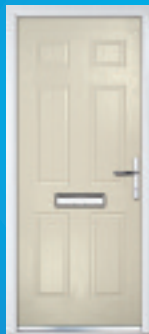
**Mayfair**  
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**Park Lane**  
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**Park Lane**  
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**Park Lane**  
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**Pall Mall**  
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**Pall Mall**  
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**Strand**  
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**Strand**  
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**White Chapel**  
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**White Chapel**  
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**Piccadilly**  
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**Cottage**  
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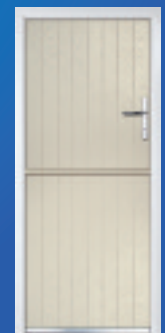
**Cottage**  
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**Cottage**  
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**Stable**  
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**Stable**  
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# Decadence Contemporary Doors

The Decadence Range features intricately grooved designs on the outside of the door giving a distinctive, individual design. The luxury appearance of these designs will enhance the kerb appeal of even the most modest of homes, adding a touch of sophistication to your entrance.



DECADENCE  
DOORS ARE  
EXCLUSIVELY  
AVAILABLE  
FROM  
FORCE 8



Door Finish: Smooth | Door Colour: Shadow | Decorative Glass: Kensington

## Vibrant and Versatile

By adding perfectly matched side panels, Force 8 have created a new dimension in entrance doors.

## Smooth or Woodgrain

Our Decadence doors are now available in a choice of either a smooth finish 'aluminium look' or as a woodgrain finish.

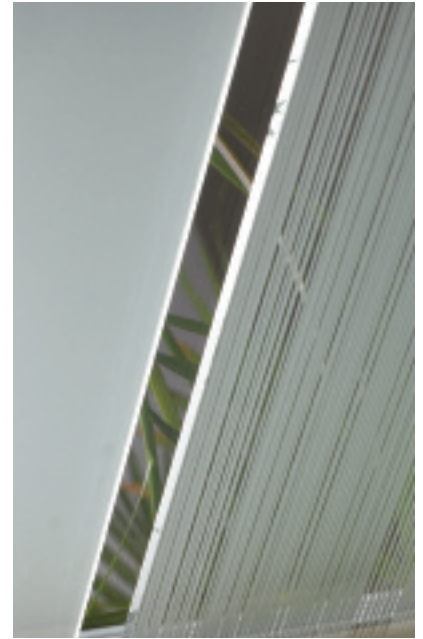
# Valencia

Decadence Doors

If it's kerb appeal you want, look no further than the Valencia door - the benchmark for contemporary design.



Door Finish: Smooth | Door Colour: Anthracite | Decorative Glass: Montreal



Door Finish: Woodgrain  
Door Colour: Agate with Anthracite Frame  
Decorative Glass: Paris



Door Finish: Smooth  
Door Colour: Silver Grey  
Decorative Glass: Symphony



Door Finish: Woodgrain  
Door Colour: Black  
Decorative Glass: Kensington



Door Finish: Smooth  
Door Colour: Victory Blue  
Decorative Glass: Montreal



# Marino

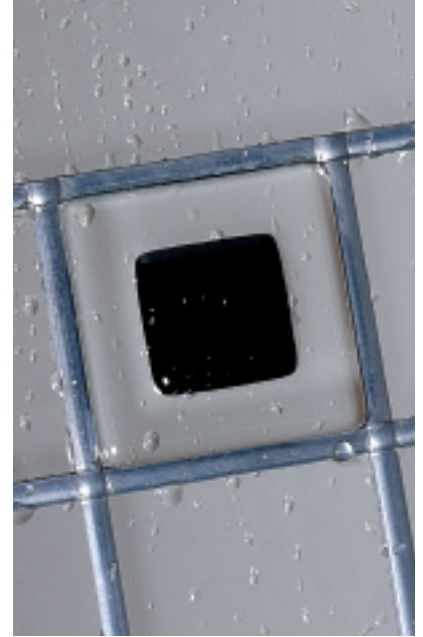
Decadence Doors



Add a touch of luxury to your home with this exclusively designed, eye-catching door.



Door Finish: Woodgrain | Door Colour: Stone Grey | Decorative Glass: Cannes



Door Finish: Smooth  
Door Colour: Shadow  
Decorative Glass: Reflections



Door Finish: Woodgrain  
Door Colour: Nimbus  
Decorative Glass: Beijing



Door Finish: Smooth  
Door Colour: Black  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Colour: Emerald  
Decorative Glass: N/A





Door Finish: Smooth  
Door Colour: Clay  
Decorative Glass: Paris



Door Finish: Woodgrain  
Door Colour: Green  
Decorative Glass: New York



Door Finish: Smooth  
Door Colour: Mulberry  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Colour: Black  
Decorative Glass: N/A



# Ricardo

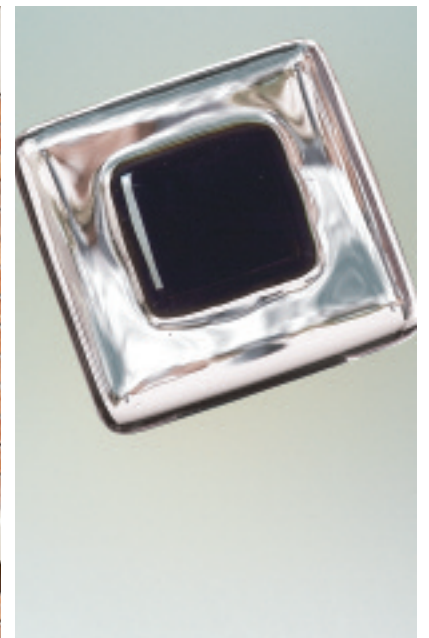
Decadence Doors



Stylish new etched designs on a realistic woodgrain effect texture gives kerb appeal.



Door Finish: Smooth | Door Colour: Stormy Seas | Decorative Glass: Paris



# Imola

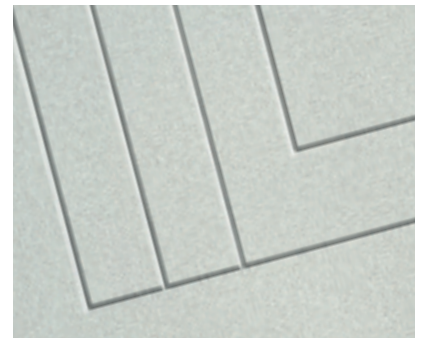
Decadence Doors



Create a welcoming entrance with our latest appearance.



Door Finish: Smooth | Door Colour: Agate Grey | Decorative Glass: Milan 



Door Finish: Smooth  
Door Colour: Moonshine  
Decorative Glass: Satin



Door Finish: Woodgrain  
Door Colour: Red  
Decorative Glass: Paris 



Door Finish: Smooth  
Door Colour: Victory Blue  
Decorative Glass: Reflections



Door Finish: Woodgrain  
Door Colour: Cream White  
Decorative Glass: N/A



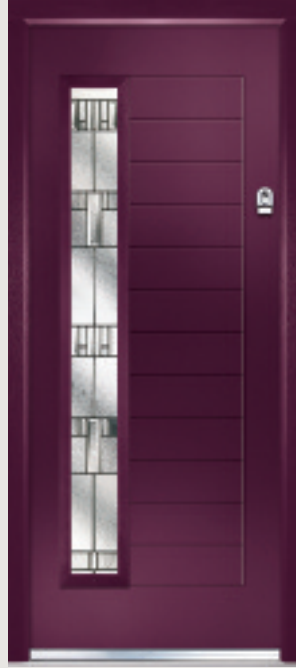
Door Finish: Smooth  
Door Colour: Slate  
Decorative Glass: Berlin



Door Finish: Woodgrain  
Door Colour: White  
Decorative Glass: Kensington



Door Finish: Smooth  
Door Colour: Very Berry  
Decorative Glass: Edinburgh



Door Finish: Woodgrain  
Door Colour: Irish Oak  
Decorative Glass: N/A



# Monza

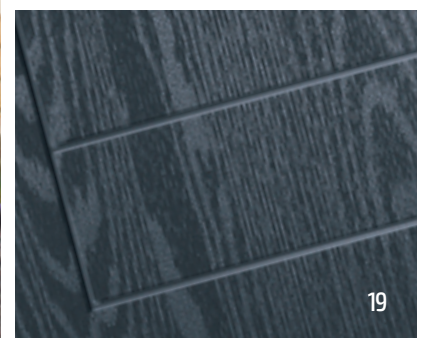
Decadence Doors



A twelve panel door available in a large range of contemporary colours.



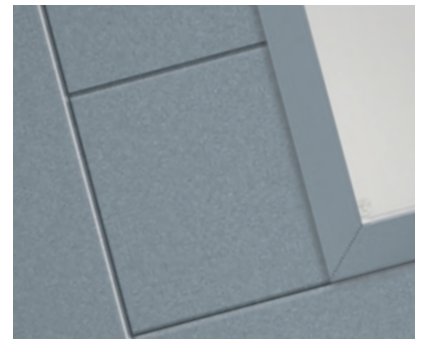
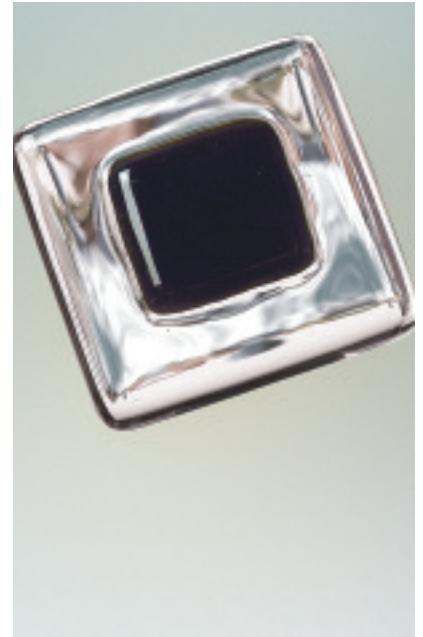
Door Finish: Woodgrain | Door Colour: Anthracite | Decorative Glass: Reflections



# Monza II

Decadence Doors

An eight panel door available in a large range of contemporary colours.

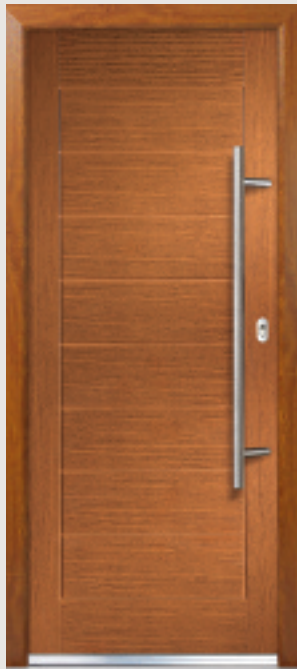


Door Finish: Smooth | Door Colour: Shadow | Decorative Glass: Paris

Door Finish: Smooth  
Door Colour: Clay  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Colour: Golden Oak  
Decorative Glass: N/A



Door Finish: Smooth  
Door Colour: Victory Blue  
Decorative Glass: Reflections



Door Finish: Woodgrain  
Door Colour: Chartwell Green  
Decorative Glass: N/A



Door Finish: Smooth  
Door Colour: Slate  
Decorative Glass: N/A



Door Finish: Woodgrain  
Door Colour: Agate  
Decorative Glass: N/A



Door Finish: Smooth  
Door Colour: Military Grey  
Decorative Glass: N/A



Door Finish: Woodgrain  
Door Colour: Black  
Decorative Glass: N/A



# Cinco

Decadence Doors



A five panel door available in a large range of contemporary colours.



Door Finish: Smooth | Door Colour: Anthracite



# Arrow

Decadence Doors



Striking new etched design, the door of choice for style conscious home owners.



Door Finish: Woodgrain | Door Colour: Chartwell Green | Decorative Glass: Beijing



Door Finish: Smooth  
Door Colour: Black  
Decorative Glass: Milan



Door Finish: Woodgrain  
Door Colour: Nimbus  
Decorative Glass: Brussels



Door Finish: Smooth  
Door Colour: Anthracite  
Decorative Glass: Textured Minster



Door Finish: Woodgrain  
Door Colour: Agate Grey  
Decorative Glass: N/A



Door Finish: Smooth  
Door Colour: Clotted Cream  
Decorative Glass: N/A



Door Finish: Woodgrain  
Door Colour: Azure  
Decorative Glass: N/A



Door Finish: Smooth  
Door Colour: Anthracite  
Decorative Glass: N/A



Door Finish: Woodgrain  
Door Colour: Mulberry  
Decorative Glass: N/A



# Linearis

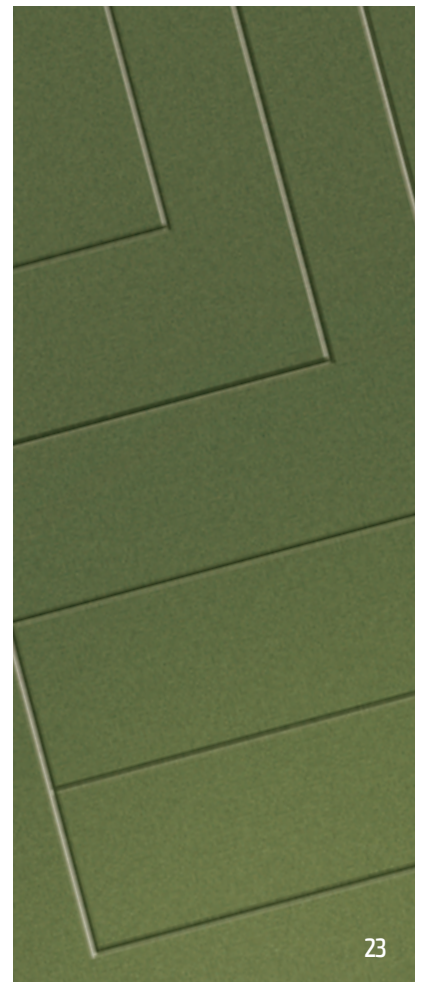
Decadence Doors



Stand out from the crowd with our exclusive etch designs.



Door Finish: Smooth | Door Colour: Olive Grove | Decorative Glass: N/A



# Rimini

Contemporary Doors

The Rimini is a very popular contemporary door design with an abundance of glazing options and positions.



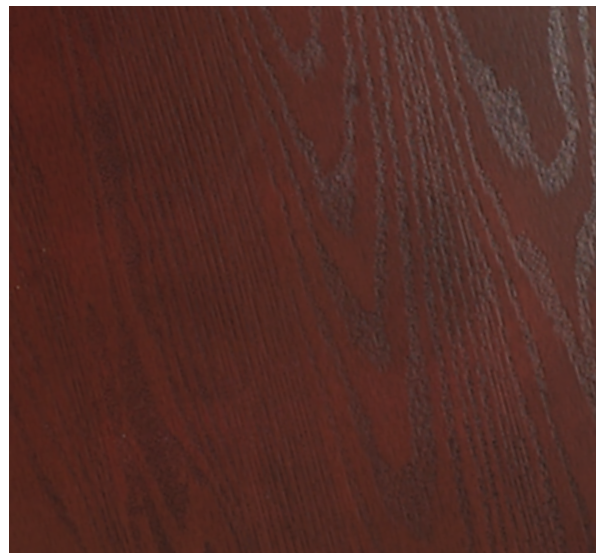
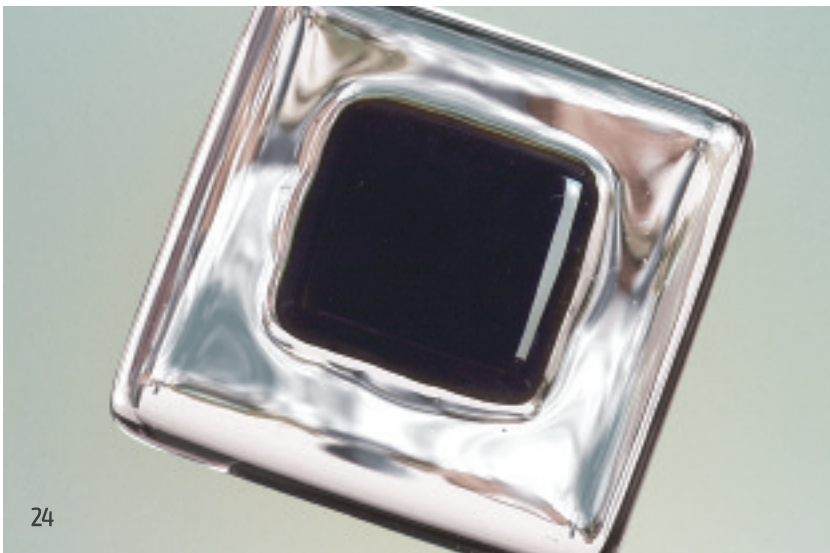
Door Finish: Woodgrain | Door Style/Colour: Style 4RSF in Rosewood | Decorative Glass: Paris



Style 4



Style 3





Door Finish: Smooth  
Door Style/Colour: Style 3LSF in Victory Blue  
Decorative Glass: Berlin



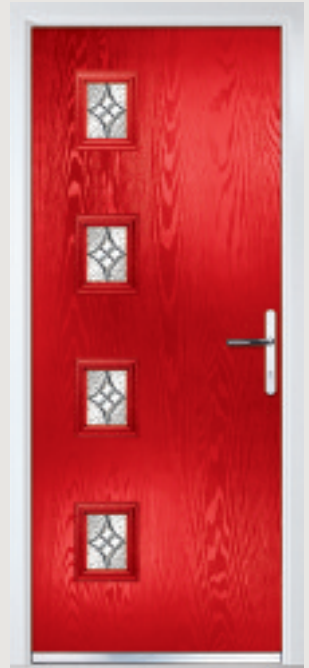
Door Finish: Woodgrain  
Door Style/Colour: Style 3LSF in Cream White  
Decorative Glass: Milan



Door Finish: Smooth  
Door Style/Colour: Style 4CSF in Very Berry  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Style/Colour: Style 4LSF in Diablo  
Decorative Glass: Vienna



Door Finish: Woodgrain  
Door Style/Colour: Style 3CSF in White  
Decorative Glass: Paris



Door Finish: Smooth  
Door Style/Colour: Style 4RSF in Anthracite  
Decorative Glass: Edinburgh



Shown with matching coloured frame

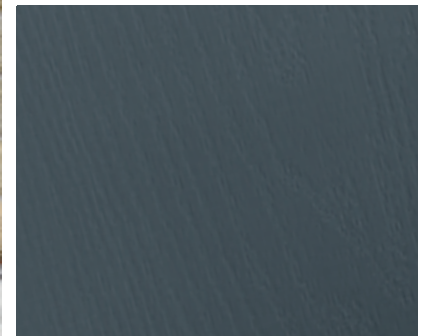
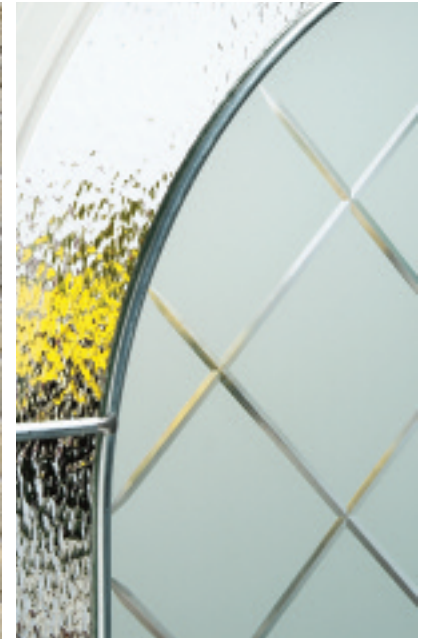
# Rome

## Contemporary Doors

The facing curves of the glazing detail make a truly modern statement in the Rome door.



Door Finish: Woodgrain | Door Style/Colour: Style MM2 in Slate | Decorative Glass: Devon



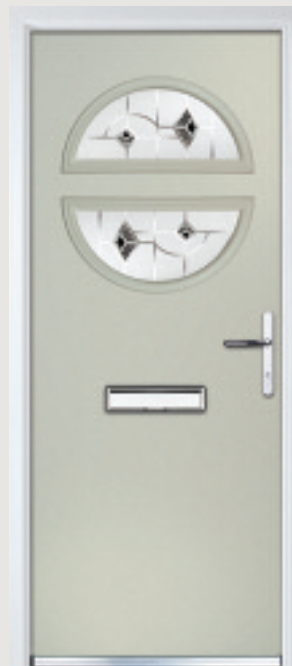
Door Finish: Smooth  
Door Style/Colour: Style MM2 in Mulberry  
Decorative Glass: Reflections



Door Finish: Woodgrain  
Door Style/Colour: Style MM2 in French Blue  
Decorative Glass: Berlin



Door Finish: Smooth  
Door Style/Colour: Style MM2 in Clay  
Decorative Glass: Milan



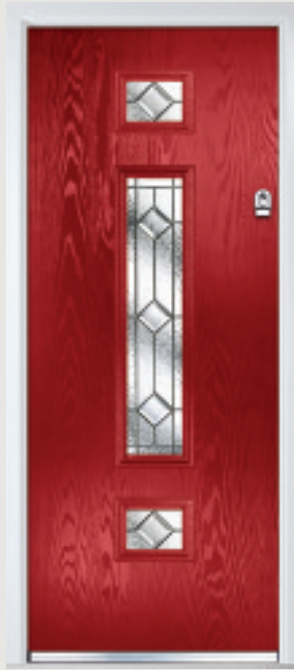
Door Finish: Woodgrain  
Door Style/Colour: Style MM2 in Green  
Decorative Glass: Textured Minster



Door Finish: Smooth  
Door Style/Colour: Style 31 in Anthracite  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Style/Colour: Style 31 in Red  
Decorative Glass: Berlin



Door Finish: Smooth  
Door Style/Colour: Style 31 in Shadow  
Decorative Glass: Paris



Door Finish: Woodgrain  
Door Style/Colour: Style 31 in Blue  
Decorative Glass: Vienna



# Naples

Contemporary Doors

The inline slim glazing panels of the Naples is inspired by the European door look.



Door Finish: Smooth | Door Style/Colour: Style 31 in Black | Decorative Glass: Edinburgh



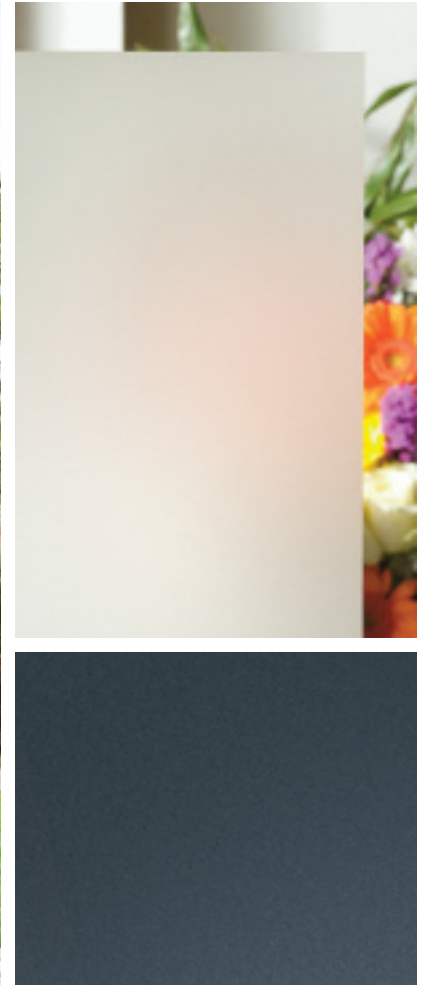
# Genoa

## Contemporary Doors

With its simple, slim glazed decorative glass panel, the Genoa evokes a clean, modern style



Door Finish: Smooth | Door Style/Colour: Style LC1F in Anthracite | Decorative Glass: Kensington



Door Finish: Smooth  
Door Style/Colour: Style LC1F in Victory Blue  
Decorative Glass: Paris



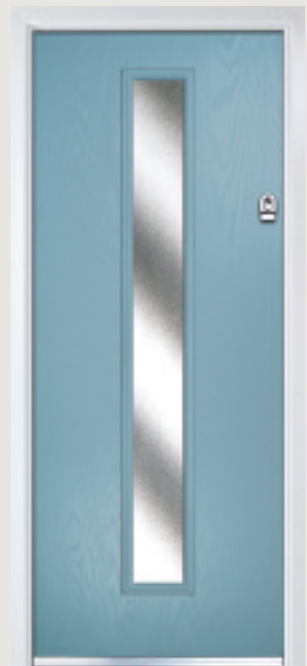
Door Finish: Woodgrain  
Door Style/Colour: Style LC1F in Gold Oak  
Decorative Glass: New York



Door Finish: Smooth  
Door Style/Colour: Style LC1F in Military Grey  
Decorative Glass: Milan



Door Finish: Woodgrain  
Door Style/Colour: Style LC1F in Nimbus  
Decorative Glass: Textured Stippolyte



Door Finish: Smooth  
Door Style/Colour: Style 4F in Shadow  
Decorative Glass: Kensington



Door Finish: Woodgrain  
Door Style/Colour: Style 4F in Red  
Decorative Glass: Bordeaux



Door Finish: Smooth  
Door Style/Colour: Style 4F in Black  
Decorative Glass: Textured Cotswold



Door Finish: Woodgrain  
Door Style/Colour: Style 4F in Cotswold Blue  
Decorative Glass: Berlin



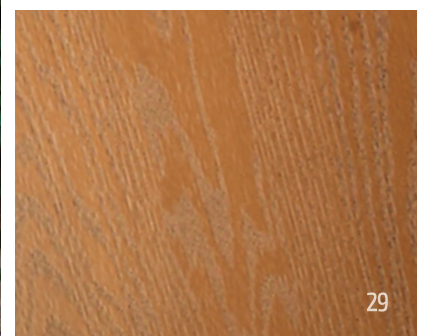
# Pisa

Contemporary Doors

A stunning new design using colour matched cassettes for all colour options.



Door Finish: Woodgrain | Door Style/Colour: Style 4F in Gold Oak | Decorative Glass: Messina



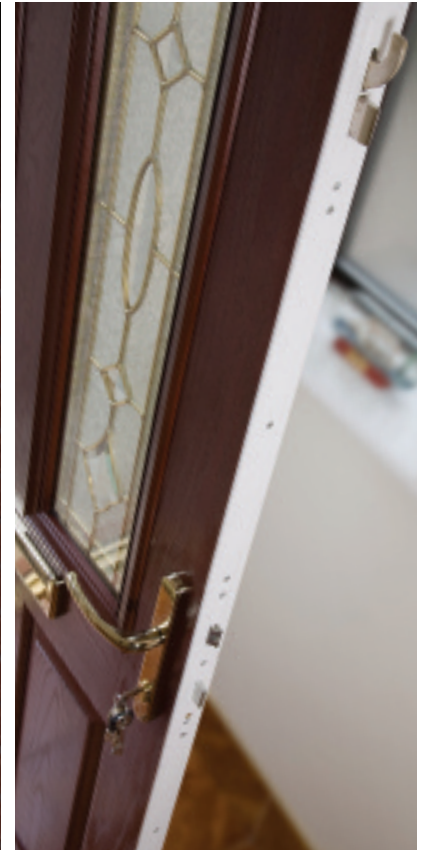
# Oxford

Traditional Doors

Our most popular composite door option which is now available in a choice of five glazing styles.



Door Style/Colour: Style 2A in Rosewood | Decorative Glass: Lisbon Gold



Style 2



Style 2A



Style 2E



Style 2R



Style 1R



Style 2S

Door Style/Colour: Style 2 in Slate  
Decorative Glass: Milan Black



Door Style/Colour: Style 2 in Mulberry  
Decorative Glass: Brussels



Door Style/Colour: Style 2 in Black  
Decorative Glass: Devon

Shown with matching composite sidepanel



Door Style/Colour: Style 2 in Silver Grey  
Decorative Glass: Paris



Door Style/Colour: Style 2R in Cotswold Blue  
Decorative Glass: Edinburgh

Shown with matching coloured frame





**Classic Auto-Lock**  
Traditional Style Slam-Shut,  
Multi-Point, Door Locking System

Easier to use than lift-up lever handles

Reduces the risk of 'follow-on' or  
'tailgating' attack

Can be additionally secured with the  
deadbolts by using the key or using the  
thumb-turn on the inside of the door

For increased security, the key barrel is  
protected by an anti-drill disc cover

Door Style/Colour: Style 2R in White  
Decorative Glass: Amsterdam



Door Style/Colour: Style 2A in Irish Oak  
Decorative Glass: Rio



Door Style/Colour: Style 2 in Clay  
Decorative Glass: Berlin



Door Style/Colour: Style 2 in Chartwell Green  
Decorative Glass: Kensington

Shown with matching coloured frame



Door Style/Colour: Style 2R in Rosewood  
Decorative Glass: Berlin

Shown with matching coloured frame





Door Style/Colour: Style 2 in Twilight  
Decorative Glass: Cannes Black



Door Style/Colour: Style 2 in Clotted Cream  
Decorative Glass: Prague



Door Style/Colour: Style 1R in Black  
Decorative Glass: Stippolyte Textured Glass



Door Style/Colour: Style 2S in Red  
Decorative Glass: N/A



Door Style/Colour: Style 2 in Green  
Decorative Glass: Edinburgh

Shown with matching double composite sidepanels

Door and side panels frame made uniquely in one-piece for a streamlined look. Avoid the 'bulky' appearance of multiple PVCu frame sections (size dependent).



# Mayfair

Traditional Doors

A traditional favourite with just a hint of modern, the Mayfair is available in three options as shown below.



Door Style/Colour: Style MM in Cream White | Decorative Glass: Vienna



Style MM



Style M



Style MG



Door Style/Colour: Style MM in Silver Grey  
Decorative Glass: Edinburgh



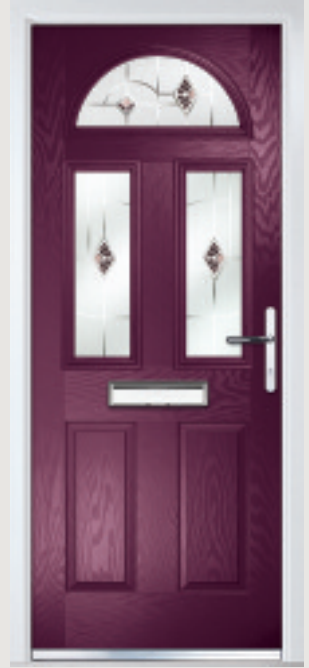
Door Style/Colour: Style M in Stormy Seas  
Decorative Glass: Brussels



Door Style/Colour: Style MM in French Blue  
Decorative Glass: Berlin



Door Style/Colour: Style MM in Very Berry  
Decorative Glass: Milan



Door Style/Colour: Style MG in White  
Decorative Glass: Cotswold



Internal view of arched shaped door

Door Style/Colour: Style MG in Bespoke Yellow  
Decorative Glass: Cotswold



# Park Lane

## Traditional Doors

The traditional six-panel door can be enhanced with either two or four small glazing details.



Door Style/Colour: Style 65 in Black



Style 64



Style 62



Style 65



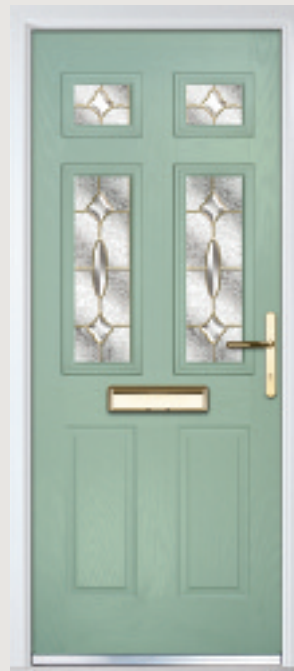
Door Style/Colour: Style 64 in Gold Oak  
Decorative Glass: Belgrade



Door Style/Colour: Style 64 in Wedgewood  
Decorative Glass: Casablanca



Door Style/Colour: Style 64 in Chartwell Green  
Decorative Glass: Lisbon Gold



Door Style/Colour: Style 64 in Anthracite  
Decorative Glass: Milan



Door Style/Colour: Style 64 in Red  
Decorative Glass: Kensington



Door Style/Colour: Style 65 in Black  
Decorative Glass: N/A



# Pall Mall

Traditional Doors

With its large glazed area, the Pall Mall lets light flood in. Also available with GridLite and our unique integral blind option.



Door Style/Colour: Style 1 in Irish Oak | Decorative Glass: Casablanca



Style 1



Style 1G



Door Style/Colour: Style 1 in Gold Oak  
Decorative Glass: Vienna



Door Style/Colour: Style 1G in Green  
Decorative Glass: Milan



Door Style/Colour: Style 1 in Cream White  
Decorative Glass: Berlin



Door Style/Colour: Style 1 in Black  
Decorative Glass: Devon



Door Style/Colour: Style 1G in White  
Decorative Glass: GridLite Etch

Shown with GridLite glazing option



Door Style/Colour: Style 1 in Red  
Decorative Glass: Belgrade



# Strand

Traditional Doors

The large glazed area of the Strand can also be enhanced with the GridLite option.



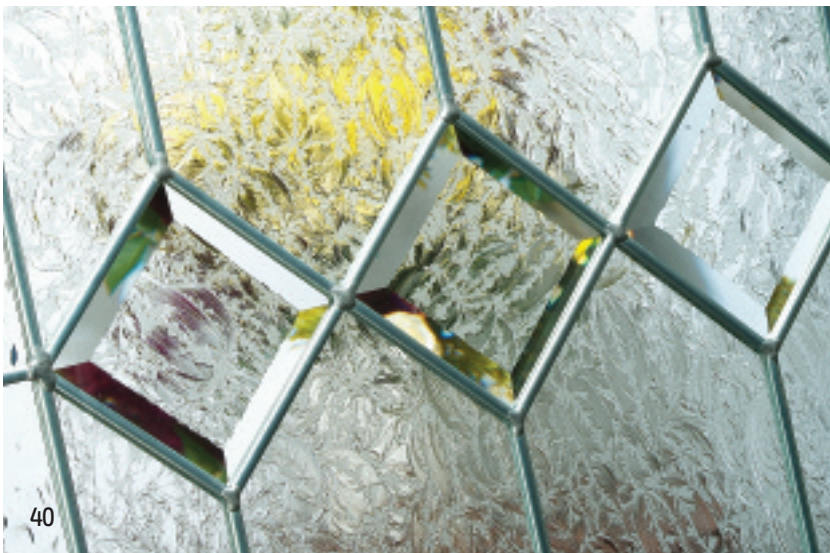
Door Style/Colour: Style 1A in Cotswold Blue | Decorative Glass: Berlin



Style 1A

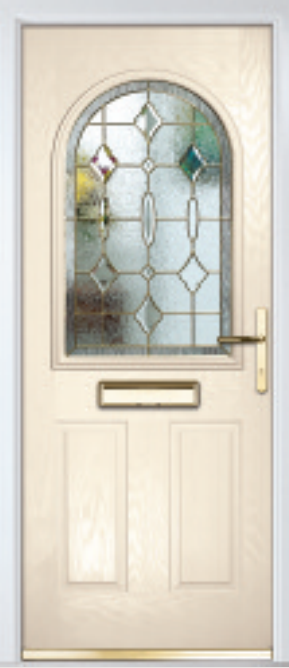


Style 1AG





Door Style/Colour: Style 1A in Cream White  
Decorative Glass: Lisbon Gold



Door Style/Colour: Style 1A in Green  
Decorative Glass: Casablanca



Door Style/Colour: Style 1A in Chartwell Green  
Decorative Glass: Textured Stippolyte



Door Style/Colour: Style 1A in Irish Oak  
Decorative Glass: Vienna



Door Style/Colour: Style 1A in Anthracite  
Decorative Glass: Edinburgh

Shown with matching coloured frame



Door Style/Colour: Style 1AG in Azure  
Decorative Glass: GridLite Etch



# White Chapel

Traditional Doors

Reminiscent of the door styles of the 1930's, the White Chapel door is also available as a solid door option as well as a glazed.



Door Style/Colour: Style 1C in Chartwell Green | Decorative Glass: Berlin



Style 1C



Style 1CS



Door Style/Colour: Style 1C in Military Grey  
Decorative Glass: Textured Cotswold



Door Style/Colour: Style 1C in Black & White  
Decorative Glass: Kensington



Door Style/Colour: Style 1C in Twilight  
Decorative Glass: Reflections



Door Style/Colour: Style 1C in Clotted Cream  
Decorative Glass: Dorchester Amber



Door Style/Colour: Style 1C in Rosewood  
Decorative Glass: Berlin Gold



Door Style/Colour: Style 1C in Wedgewood  
Decorative Glass: Havana



Shown with matching coloured frame

# Piccadilly

Traditional Doors

With its American style, the Piccadilly is proving to be as popular here in the UK.



Door Style/Colour: Style Q1 in Black | Decorative Glass: Reflections



Style Q1



Style Q2



Door Style/Colour: Style Q1 in French Blue  
Decorative Glass: Designer Etch



Door Style/Colour: Style Q2 in Black  
Decorative Glass: Casablanca



Door Style/Colour: Style Q1 in Cream White  
Decorative Glass: Reflections



Door Style/Colour: Style Q1 in Silver Grey  
Decorative Glass: Textured Cotswold



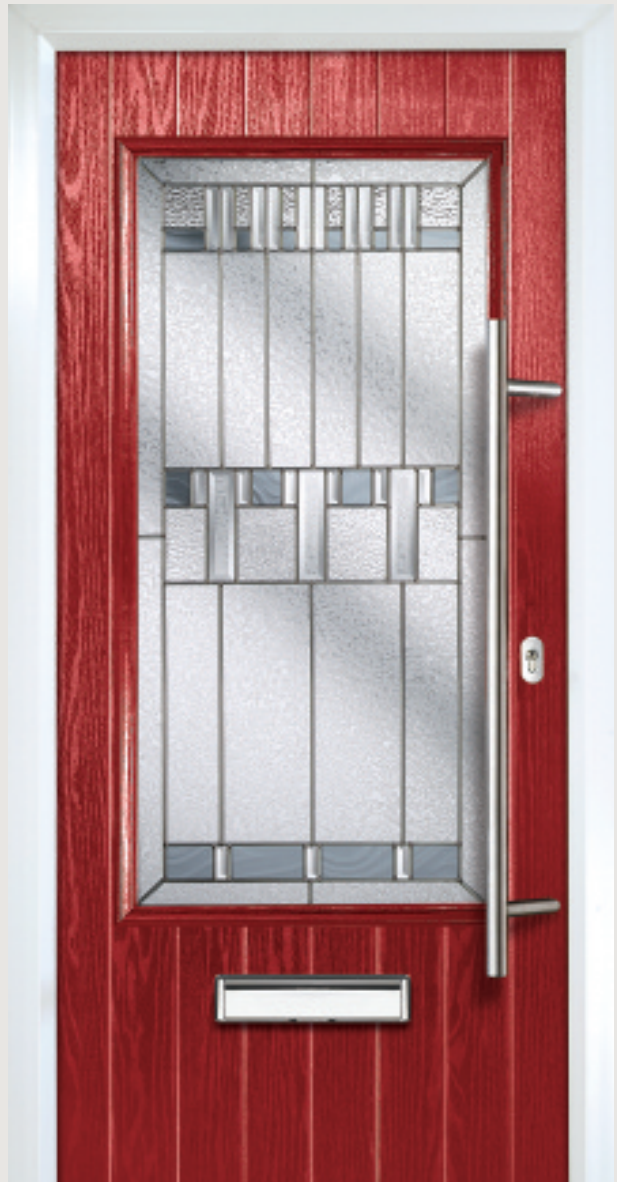
Door Style/Colour: Style Q1 in Agate  
Decorative Glass: Berlin



Shown with matching coloured frame



Door Style/Colour: Style Q2 in Red  
Decorative Glass: Edinburgh



# Cottage & Farmhouse

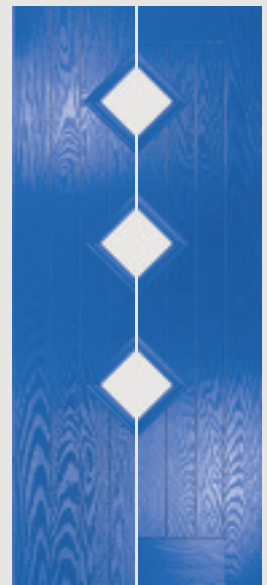
Traditional Doors

Our 'cottage' door is available in two styles: a farmhouse 'offset etched' detailing and traditional tongue & groove.



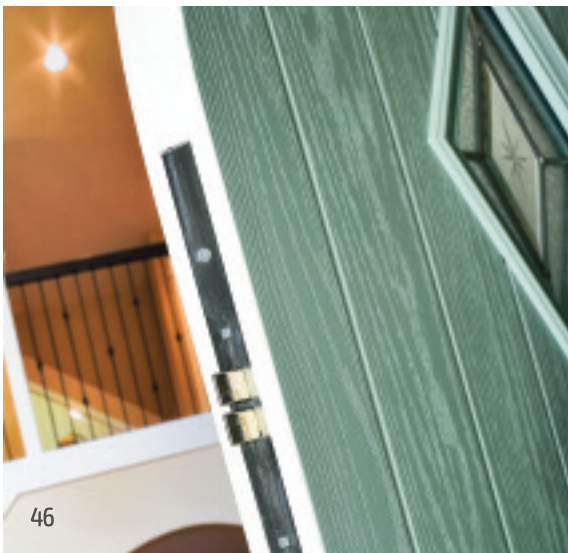
Style CD1

Style FD1



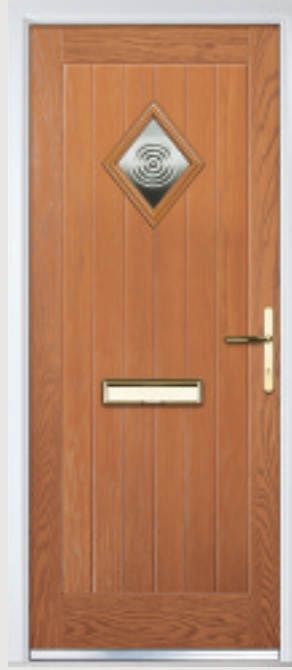
Style CD3

Style FD3





Door Style/Colour: Style FD1 in Gold Oak  
Decorative Glass: Bullseye



Door Style/Colour: Style CD3 in Black  
Decorative Glass: India



Door Style/Colour: Style FD3 in Nimbus  
Decorative Glass: Monaco

Shown in Farmhouse option



Door Style/Colour: Style CD1 in Clay  
Decorative Glass: Belgrade



Shown in Cottage option



# Stable Doors

Traditional Doors



Door Style/Colour: Style SSQ1 in White | Decorative Glass: Satin



Rebated centre  
with slot-fitted  
weather seals



Stable doors allow you to open the top half for ventilation, whilst keeping your children and pets safe inside.



Style S5T1



Style SM1



Style SSQ1



Style SS



Door Style/Colour: Style SST1 in White  
Decorative Glass: Stippolyte



Door Style/Colour: Style SM1 in Chartwell Green  
Decorative Glass: Berlin



Door Style/Colour: Style SSQ1 in Silver Grey  
Decorative Glass: Cotswold



Door Style/Colour: Style SS in Red  
Decorative Glass: N/A



Door Style/Colour: Style SM1 in Cotswold Blue  
Decorative Glass: Belgrade



Shown with matching coloured frame



# Double/French Doors & Integral Blinds

Our range of sturdy and stylish French doors can help to provide a secure yet fashionable access to your garden, patio or decking that are just as attractive in the summer sun as they are when the snow and ice come in winter. With a choice of wood grain finishes to match the rest of your home you can top off the rest of your home's exterior with our composite French doors to match any PVCu double glazing windows and doors you have already.



Door Style/Colour: Monza II in Shadow I. Decorative Glass: Satin



## Winkhaus Auto-Lock

As soon as the door is closed, automatic locking takes place with 2 high tensile steel hooks engaging without the need to lift a handle.

## High-Security Locks

Fullex security locks have 2 deadbolts and interlocks with the slave door, locking top and bottom shotbolts in place.





Door Style/Colour: French Doors in Rosewood | Decorative Glass: Integral Venetian Blind



Fully Adjustable Blind Controls



Door Style/Colour: Monza II in Stone Grey with Black Frame | Decorative Glass: Paris

Georgian French Doors | Style FFG



Integral Blind French Doors | Style FFB



### Venetian Blind Doorlites

This Venetian blind is cleverly encapsulated within the insulated glass cavity of the door to provide a zero maintenance blind.

The blind can be raised, lowered and easily tilted using the unobtrusive fingertip control on the edge of the frame. Say goodbye to tiresome dusting and hello to a beautifully controlled environment you'll love.



# Arched Frames

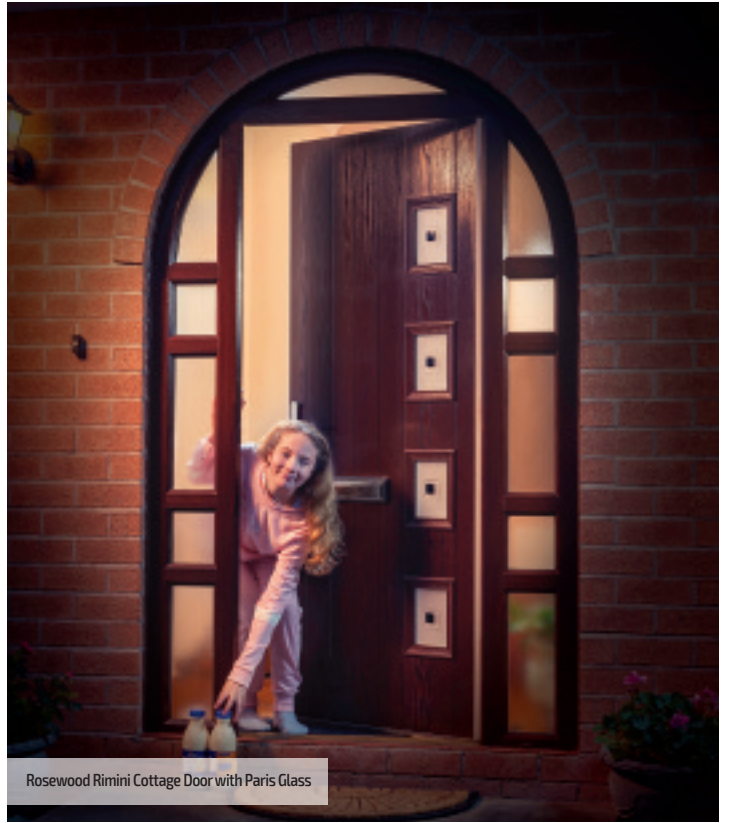
In the manufacture of our arch frames, we use state-of-the-art techniques to 'form' 6500mm profile lengths in one piece without the need for cutting or sanding. This technology means no welds or joins within the arch, offering a superior and aesthetically pleasing finish.



PVCu Arched 'Open Out' French Doors with Moulded Panels



Chartwell Green Cottage Door with Monaco Glass



Rosewood Rimini Cottage Door with Paris Glass

## Arched Frames & Shapes

All our arched frames are totally unique in their manufacture as each one is fabricated from a single length of profile, meaning NO WELDS and NO JOINTS! Not only does this leave a flawless finish, it also produces a far stronger structure. Every arched frame is manufactured to order to fit a specific opening, so the design can also be completely unique, from a simple arch to something far more complex. The gallery of images shown here is just a taste of what Force 8 can engineer, there is no such item as a standard arched door frame. We pride ourselves on being different and offering a totally unique service and product.



54

Rosewood Oxford Door with Porto Gold Glass



Anthracite Genoa Door with Satin Glass



Black Oxford Door with Vienna Glass



Cotswold Blue Oxford Door with Cannes Blue Glass



Anthracite Genoa Door with Satin Glass



Black & White Full French Doors



Part Curved Anthracite Smooth Valencia Door with Paris Glass



Chartwell Green Oxford Door with Hong Kong Gold Glass



Anthracite Cottage Door with Satin Glass



Red Oxford Door with Edinburgh Glass



White Genoa Door with Paris Glass

# Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

			Height with Standard PVC and Cill	Height with Low Threshold and Cill	Width
	Small Cottage Single Door	Minimum	2045mm	2003mm	650mm
		Maximum	2150mm	2113mm	1010mm
	Single Door	Minimum	2045mm	2003mm	820mm
		Maximum	2150mm	2113mm	1010mm
	Door with Single Composite Sidelight	Minimum	2045mm	2003mm	1192mm
		Maximum	2150mm	2113mm	1480mm
	Door with Single Glazed Sidelight	Minimum	2045mm	2003mm	1095mm
		Maximum	2150mm	2113mm	2145mm
	Door with Double Composite Sidelight	Minimum	2045mm	2003mm	1564mm
		Maximum	2150mm	2113mm	2600mm
	Door with Double Glazed Sidelight	Minimum	2045mm	2003mm	1300mm
		Maximum	2150mm	2113mm	3376mm
	Double/French Doors (Cottage Only)	Minimum	2045mm	2003mm	1300mm
		Maximum	2150mm	2113mm	1800mm
	Double/French Doors	Minimum	2075mm	2003mm	1610mm
		Maximum	2150mm	2113mm	1800mm



# Composite Sidelights

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply to traditional and contemporary sidelights which are shown on the facing page. Decadence side panels are available in most sizes.



Oxford

Oxford A

Oxford E (Left)

Oxford E (Right)

Monza

Marino

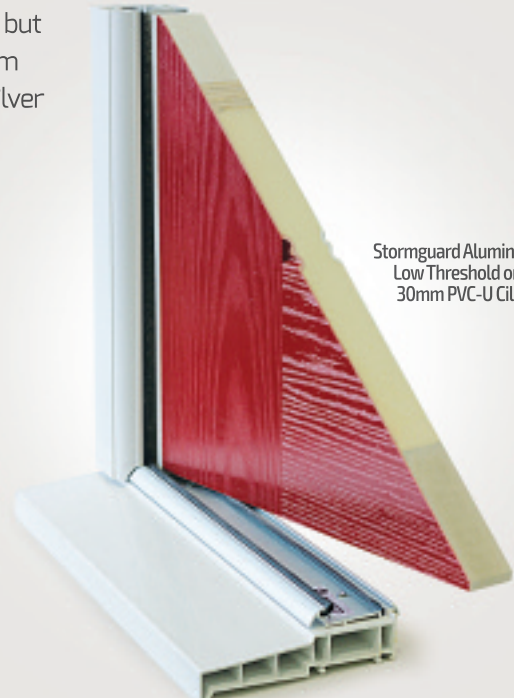
Marino Solid

# Threshold Options

Standard threshold is 70mm PVC-U but this can be upgraded to an aluminium low threshold which is available in Silver or Gold, with or without cill.



Full PVC-U Threshold



Stormguard Aluminium Low Threshold on 30mm PVC-U Cill

# Decorative Glass Options

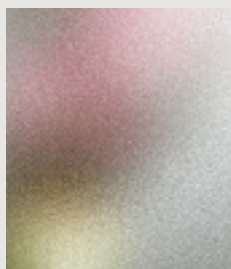
TWIN  
GLAZED  
DOORS



## Textured Glass Options



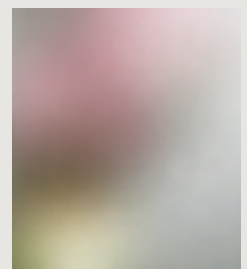
COTSWOLD



STIPPOLYTE



MINSTER



SATIN

HALF MOON & MID DOORS



AMSTERDAM

BEIJING

BELGRADE

HALF MOON ONLY DOORS



ABERDEEN



ADELAIDE



BALMORAL



DEVON



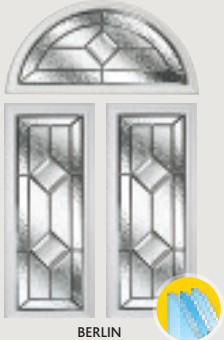
PORTO GOLD



PRAGUE



RIO



BERLIN



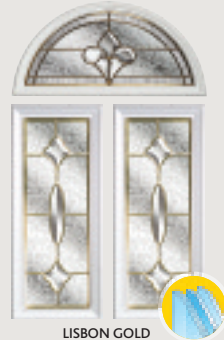
BRUSSELS



CASABLANCA



EDINBURGH



LISBON GOLD



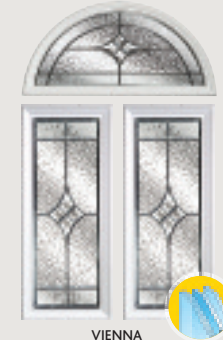
MILAN



REFLECTIONS

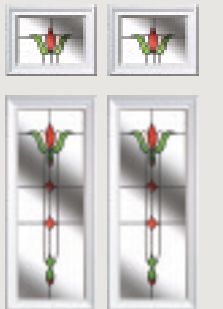


STOCKHOLM



VIENNA

6 PANEL DOORS  
2 LITE & 4 LITE



AMSTERDAM



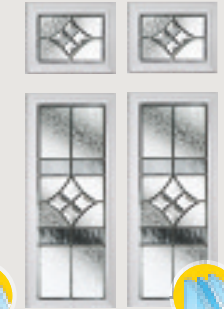
BEIJING



BELGRADE



BERLIN



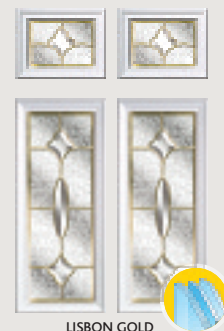
CASABLANCA



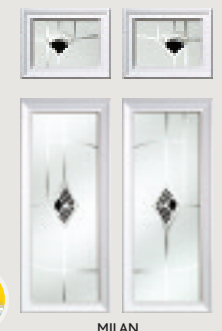
EDINBURGH



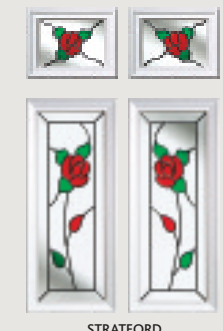
KENSINGTON



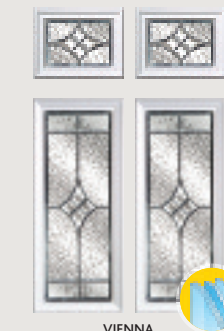
LISBON GOLD



MILAN

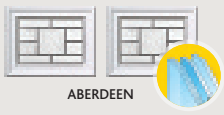


STRATFORD



VIENNA

6 PANEL DOORS  
2 LITE ONLY



ABERDEEN



ADELAIDE



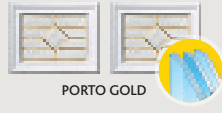
BALMORAL



HONG KONG GOLD



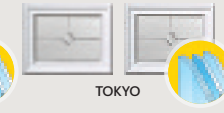
MUNICH



PORTO GOLD



RIO



TOKYO

# HALF GLAZED DOORS



BEIJING



BELGRADE



BERLIN



CASABLANCA



DEVON



EDINBURGH



GRIDLITE ETCH



LISBON GOLD



MILAN



PRAGUE



VIENNA

# HALF GLAZED ARCH DOORS



BEIJING



BELGRADE



BERLIN



CASABLANCA



DEVON



EDINBURGH



GRIDLITE ETCH



LISBON GOLD



MILAN



PRAGUE



VIENNA

# 3 QUARTER GLAZED DOORS



BERLIN



CASABLANCA



DESIGNER ETCH



EDINBURGH



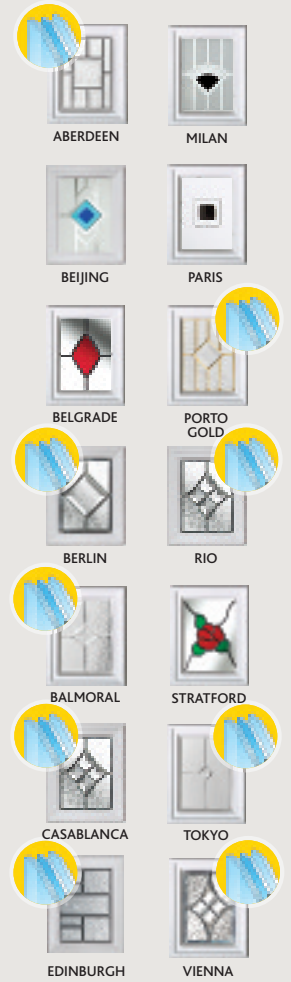
REFLECTIONS

# COTTAGE DIAMOND DOORS



BELGRADE BULLSEYE MONACO INDIA

# COTTAGE 4 LITE



ABERDEEN MILAN  
BEIJING PARIS  
BELGRADE PORTO GOLD  
BERLIN RIO  
BALMORAL STRATFORD  
CASABLANCA TOKYO  
EDINBURGH VIENNA

# AUGUSTA LONG, RICARDO AND MONZA DOORS



BERLIN EDINBURGH KENSINGTON NEW YORK PARIS REFLECTIONS

# Decorative Glass Colour Options



# Technical Specifications

## 44mm Door

- > Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains
- > Stiles and Rails are manufactured from a water-resistant polymer
- > LVL is used as the main internal reinforcement
- > Skins and sub frame are bonded with a Urethane Adhesive Resin
- > The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m<sup>3</sup>
- > Superior heat and sound insulation
- > Complimentary choice of grained reglazeable cassettes
- > Centre Pane Value of approximately 0.44
- > Doors have exceeded the requirements of PAS24
- > Q-Marked with full manufacturing traceability

## Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

## High Performance Units

All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's 10 year warranty.

## Thermally Efficient

Decorative glass units are manufactured using low emissivity glass to give industry leading thermal efficiency.

## Security Option

All our glazing options can be supplied with a Security Plus upgrade where the outer pane of toughened glass is replaced with breakthrough resistant laminated glass.

# Care and Maintenance

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

- > Door frames should be washed with warm soapy water, however stubborn stains can be removed using specialist PVC-u cleaners and by following the manufacturers' guidelines.
- > The door should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.
- > External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.
- > Hardware can be cleaned with a mild detergent and wiped clean. No harsh chemicals or abrasives should be used.
- > Every composite door comes with a 10 year manufacturer's performance and glazing guarantee. All door colours are guaranteed for 10 years (Golden Oak, Rosewood and Irish Oak for 5 years). Locking mechanisms have a 5 year guarantee, whilst all 'blu' hardware carry a lifetime guarantee.
- > Maintenance of the door is required to maintain the guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with Teflon-based products only, as other oils may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.





## Emergency Exit/Panic Doors

Force 8 is proud to be one of the first companies to receive the BuildCheck certification for 'Competence of Performance' for their PVC-U doorsets with Emergency Exit/Panic Doors.

Using the fully sculptured and reinforced profiles supplied by Veka, the single or double doors can be supplied in a vast array of colours. Each door must be tested by a notified test lab to BS EN179, EN1125, EN1935 and PR EN13633 in compliance with the Construction Products Regulation.

Building regulations require all public buildings to have a minimum number of fire and emergency exits, and crash bars are required to allow people to pass through without a reduction in speed. Doors that are used for exit only do not require a handle on the outside, but can have one fitted to create a two-way door. The bar can be locked in a neutral position allowing it to be opened from both sides.

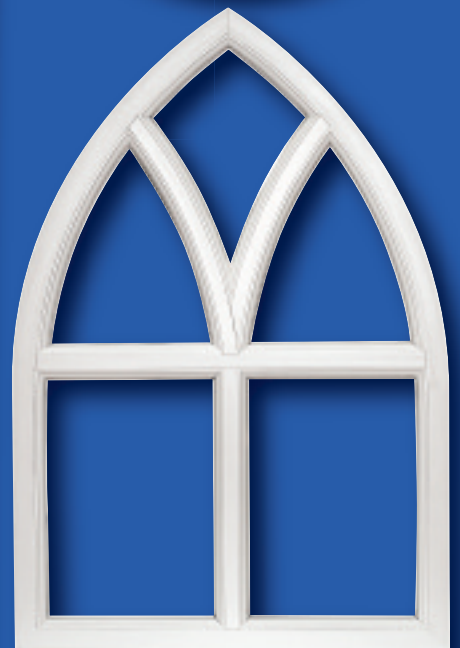
Our panic doors are designed to be installed in any public building, from schools, hospitals and health centres, to airports, libraries, sports venues and many more. It is essential that visitors can operate the emergency/panic door effortlessly in the event of an emergency, whilst also providing safety and security. Residential doors can also be supplied with panic bars fitted, adding to the security of a building.

## The UK's Specialist Frame Bending Manufacturer

As the country's leading manufacturer and supplier of arched and shaped PVCu frames, we possess the engineering expertise to create almost any design and shape to enhance your home.

Choose from circular, arched or octagonal shapes in a stunning choice of attractive finishes. Our woodgrain finished bespoke frame has to be seen to be believed. Constructed from a single piece of PVCu and reinforced with steel (wherever possible), it's guaranteed to make a real statement.

Thanks to the smart engineering process that bends the frame into the desired shape of your choice, our bespoke door frames deliver outstanding resilience and the ultimate in durable elegance.





**FORCE8**  
*Ahead of the Curve*

**Force 8 Fabrications Limited**

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